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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name FLX985, Agilus30 Black / FLX985-L, Agilus30 Black-L

Other means of identification

Product Code(s) SDS-06174 EN A

UN/ID no UN3082

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Printing inks

Uses advised against This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited

Details of the supplier of the safety data sheet

Manufacturer Address

Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Emergency telephone number

Emergency Telephone

- +49 722 97772280 - Europe - Multi lingual response
- +49 722 97772281 - Global – English Language response
- +1 978 495 5580 - USA – Multi-lingual response
- +85 2 975 70887 - Asia Pacific - Multi lingual response
- +61 2 8011 4763 - Australia - Multi lingual response
- +86 15626070595 - China - Chinese response

E-mail address info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1A

Specific target organ toxicity (single exposure)

Category 3

Label elements

Warning

Hazard statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause respiratory irritation



Appearance Ink cartridge

Physical state liquid

Odor Characteristic

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing must not be allowed out of the workplace
Use only outdoors or in a well-ventilated area
Wear protective gloves/eye protection/face protection

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of water and soap
Take off contaminated clothing and wash it before reuse
If skin irritation or rash occurs: Get medical advice/attention
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Call a POISON CENTER or doctor if you feel unwell

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful if swallowed. May be harmful in contact with skin. Very toxic to aquatic life with long lasting effects. Toxic to aquatic life.

Unknown acute toxicity 73.7008249 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%	Proprietary
Proprietary	Proprietary	50 - 60	*
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	5888-33-5	20 - 30	*
Proprietary	Proprietary	10 - 20	*
Proprietary	Proprietary	1 - 5	*
Proprietary	Proprietary	0.1 - 1	*
Proprietary	Proprietary	0.1 - 1	*
Proprietary	-	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. Do not rub affected area.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media	Use extinguishing agent suitable for type of surrounding fire. Class B fires: Use carbon dioxide (CO ₂), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Special protective equipment for fire-fighters Cool containers with flooding quantities of water until well after fire is out. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Move containers from fire area if you can do it without risk. Use personal protection equipment. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other Information Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid breathing vapors or mists. Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Do not eat, drink or smoke when using this product. Heating may cause a fire.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). If splashes are likely to occur, wear safety glasses with side-shields.

Hand Protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state liquid
Appearance Ink cartridge
Odor Characteristic
Color black
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	> 100 - < 250 °C	Hyphen - °C / 212 °F
Hyphen -		Flash point °F - 482 °F VALUE 2
None known		Evaporation rate No data available
None known		Flammability (solid, gas) No data available
None known		Flammability Limit in Air
		Upper flammability limit: No data available
		Lower flammability limit: No data available
None known		Vapor pressure No data available
None known		Vapor density No data available
None known		Relative density No data available
		Water solubility Insoluble in water
		Solubility in other No data available

None known	solvents	
None known	Partition coefficient	No data available
	Autoignition	No data available
None known	temperature	
	Decomposition	No data available
None known	temperature	
None known	Kinematic viscosity	No data available
None known	Dynamic viscosity	No data available
Explosive properties		No information available
Oxidizing properties		No information available
<u>Other Information</u>		
Softening point		No information available
Molecular weight		No information available
VOC Content (%)		No information available
Density VALUE		No information available
Bulk density		No information available

10. STABILITY AND REACTIVITY

Reactivity	Heating may cause a fire.
Chemical stability	Decomposes on exposure to light. Unstable if heated.
Possibility of hazardous reactions	Uncured ink will polymerize on exposure to light.
Conditions to avoid	Avoid exposure to heat and light.
Incompatible materials	Not applicable under normal conditions of use and storage.
Hazardous decomposition products	Thermal Decomposition Products. Combustion: oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Irritating to eyes. (based on components). Causes serious eye irritation.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Information on toxicological effects

Symptoms	Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.
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Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 4,393.00 mg/kg
ATEmix (dermal) 3,378.00 mg/kg

Unknown acute toxicity 73.7008249 % of the mixture consists of ingredient(s) of unknown toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate 5888-33-5	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Proprietary	rat (oral): > 2,500 mg/kg (OECD Guideline 423)	> 5,000 mg/kg (OECD Guideline 402)	> 1 mg/l 4 h (OECD Guideline 403)

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.
Serious eye damage/eye irritation Classification based on data available for ingredients. Irritating to eyes.
Respiratory or skin sensitization May cause sensitization by skin contact.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.
Reproductive toxicity No information available.
STOT - single exposure May cause respiratory irritation.
STOT - repeated exposure No information available.
Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Exo-1,7,7-trimethylbicyclo [2.2.1]hept-2-yl acrylate 5888-33-5	1.98 mg/l Fresh water	0.704 mg/l Fresh water	-	0.524 mg/l Fresh water
Proprietary	14.4 mg/l (growth rate), Desmodesmus subspicatus (OECD Guideline 201, static)	24 mg/l, Brachydanio rerio (Directive 92/69/EEC, C.1, static)	-	53.9 mg/l, Daphnia magna (OECD Guideline 202, part 1, semistatic)

Persistence and degradability No information available.
Bioaccumulation There is no data for this product.
Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
US EPA Waste Number	U239

14. TRANSPORT INFORMATION

Additional information The environmentally hazardous substance mark is not required when transported in sizes of ≤5L or ≤5kg The marine pollutant mark is not required when transported in sizes of ≤5L or ≤5kg

DOT

UN/ID no	UN3082
Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing group	III
Special Provisions	8, 146, 173, 335, IB3, T4, TP1, TP29
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III, Marine pollutant
Emergency Response Guide Number	171

TDG

UN/ID no	UN3082
Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

MEX

UN/ID no	UN3082
Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Special Provisions	274, 331, 335
Packing group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

ICAO (air)

UN/ID no	UN3082
Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing group	III
Special Provisions	A97, A158, A197
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

IATA

UN/ID no. UN3082
Hazard Class 9
Packing group III
ERG Code 9L
Special Provisions A197
Description UN3082, Environmentally hazardous substance, liquid, n.o.s., 9, III

IMDG

UN/ID no. UN3082
Hazard Class 9
Packing group III
EmS No. F-A, S-F
Special Provisions 274, 335, 969
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III, Marine pollutant

RID

UN/ID no. UN3082
Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class 9
Packing group III
Classification code M6
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

ADR

UN/ID no. UN3082
Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class 9
Packing group III
Classification code M6
Tunnel restriction code (E)
Special Provisions 274, 335, 601, 375
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
ADR/RID-Labels 9

ADN

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class 9
Packing group III
Classification code M6
Special Provisions 274, 335, 375, 601
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
First Subsidiary Hazard Label 9
Limited quantity 5 L



15. REGULATORY INFORMATION

International Inventories

TSCA	Not Listed
DSL/NDSL	Not Listed
EINECS/ELINCS	Not Listed
ENCS	Not Listed
IECSC	Not Listed
KECL	Not Listed
PICCS	Not Listed
AICS	Not Listed

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Proprietary -	Carcinogen

U.S. State Right-to-Know Regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania

Proprietary	X	X	X
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U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 2	Flammability 1	Instability 0	Physical and chemical properties -
<u>HMIS</u>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection X

Revision Date 07-Feb-2017

Revision Note No information available.

Disclaimer

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End of Safety Data Sheet